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JEM Y CIA LTDA. ENGINE CAT 3116 Head Installation The head gasket I used here is thicker because the block deck was machined. The piston protrusion must be between .020 and .035 in.

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### **Caterpillar Inc. - Wikipedia**

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For North America, a version called the FE6 was introduced in 1986. There was also a heavier duty 7-litre version called the FE7 - this combines the narrow FL6 cabin with the engine of the FL7. Aside from Volvo's own engines, Caterpillar's 6.6 litre 3116 engine was also offered at a lower price.

### **Volvo FL - Wikipedia**

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